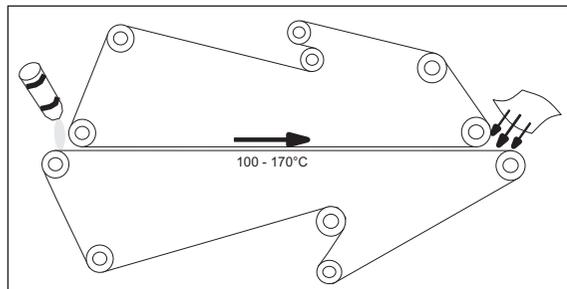


# How to use the cleaning powders

# Installing of PTFE transport belts

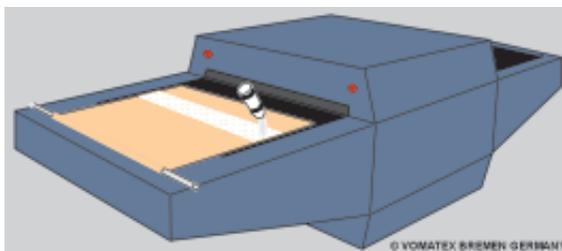
## How to use the cleaning powders on lower transport belts:

1. Sprinkle the powder evenly onto the slowly running 100 - 170°C hot transport belt.
2. The powder will melt, permeating the residue.
3. Wipe off completely with a cloth or with our article #38130 knitted cotton hose used like a glove.
4. Repeat if necessary.



## How to use the cleaning powders on upper transport belts:

1. Put a cleaning cloth (our articles #356XX Cotton Molton M4 or #35002 Polyester needlefelt V264) which is fixed to a bar on the fusing machine.
2. Sprinkle some powder from edge to edge onto the cleaning cloth.
3. Let the cleaning cloth run into the machine.
4. The powder will melt, permeating the residue whilst the belts should keep on running.
5. Repeat as often as possible to preserve the PTFE surface of the transport belts.

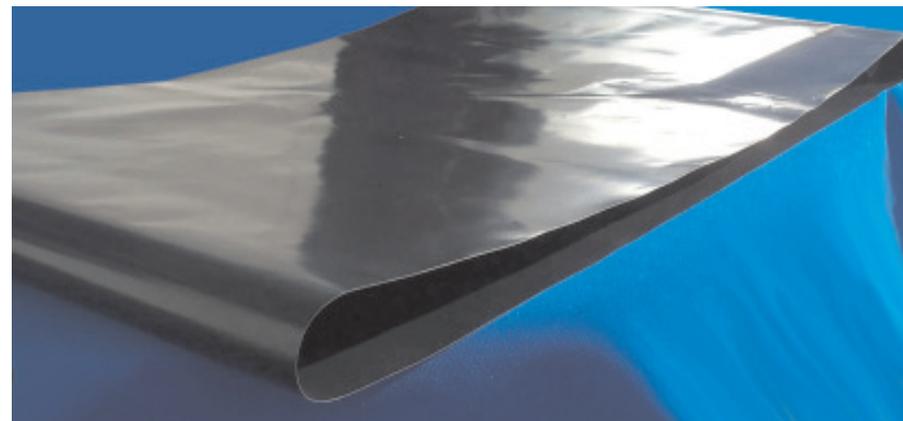


## How to use the cleaning powders on presses:

1. Sprinkle the powder evenly onto the 100 - 170°C heated surface.
2. Allow time for the powder to melt, permeating the residue.
3. Wipe off completely with a cloth or with our article #38130 knitted cotton hose used like a glove.
4. Repeat if necessary.

## How to use the cleaning powders on irons:

1. Sprinkle the powder evenly onto a piece of cleaning cloth.
2. Move the 100 - 170°C hot iron on the cleaning cloth.
3. Repeat if necessary.



## Thank you for using a transport belt from VOMATEX.

Please read the following hints carefully and follow the instructions to get a long lasting transport belt.

1. Lay the new belt in the middle of the rollers.
2. The tension at the tension roller shall be as low as possible just allowing to run the belt.
3. **Important:** Check that the press rollers are parallel !
4. Run the machine at about 3 meters per minute.
5. To allow elongation of the belt heat the machine to 200°C. During that period continue to check the traction of the belt.
6. If the belts tracks to the right loosen one of the deflection rollers on the right.
7. If the belts tracks to the left tension one of the deflection rollers on the right. (Correction of the tracking just by tensioning on the left and right will stress the belt unnecessarily.)
8. All adjustments need to be done gently. Give the belt time for reaction after each adjustment.
9. The machine should run under above conditions approximately 1 hour. The adjustment of the belt is good if the tracing system is working just once or twice per minute.



**VOMATEX**  
Textil- und Kunststoff-GmbH  
Hinterm Sielhof 27a  
D-28277 Bremen / Germany

Telephone: +49 (0) 421 / 55 23 74  
Telefax: +49 (0) 421 / 53 48 14

E-Mail: [sales@vomatex.de](mailto:sales@vomatex.de)  
Internet: [www.vomatex.de](http://www.vomatex.de)



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D-28277 Bremen / Germany

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Telefax: +49 (0) 421 / 53 48 14

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Internet: [www.vomatex.de](http://www.vomatex.de)

# Cleaning powders against resin residues

RE Fix

250-g-bottle



No silicone

Rollax

250-g-bottle



With silicone

Both powders remove adhesive residue, prevent from further sticking and preserve the operation surface of fusing presses, irons and transport belts of fusing machines made of PTFE coated fabrics.

The Re Fix powder does not contain silicone!

The Rollax powder does contain silicone!